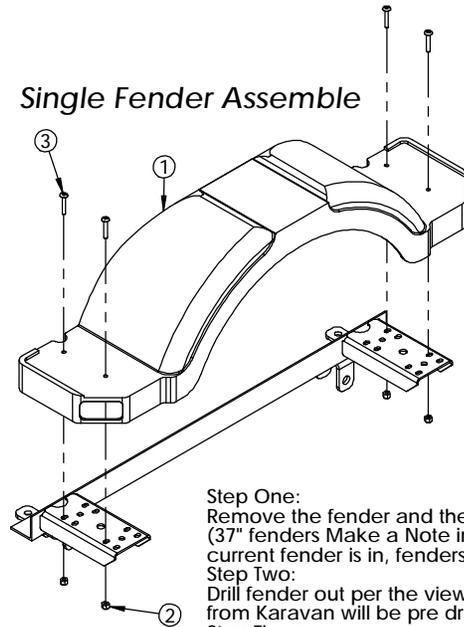


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	206-00085	FENDER (LH)	1
2	210-00340	.250"-20 NYLOCK HEX NUT	4
3	210-00384	SCREW 6 LOBE TRUSS HD 1/4"-20 X 1-1/2"	4

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	100-04618	FENDER STEP PLATE	1
2	206-00085	FENDER (LH)	1
3	206-00085	FENDER (LH)	1
4	210-00340	.250"-20 NYLOCK HEX NUT	8
5	210-00384	SCREW 6 LOBE TRUSS HD 1/4"-20 X 1-1/2"	8

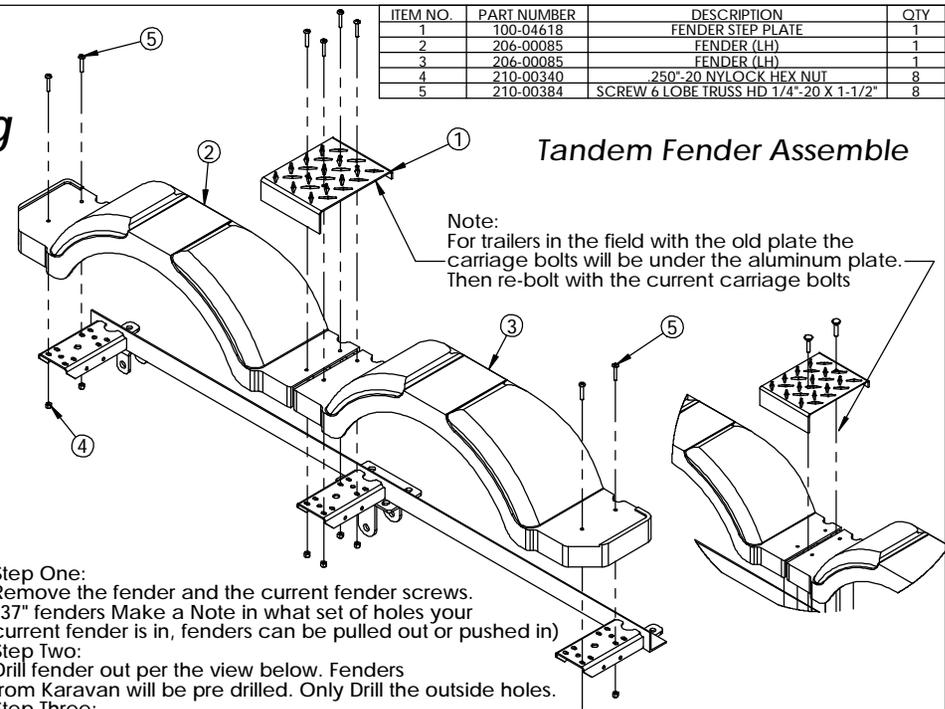
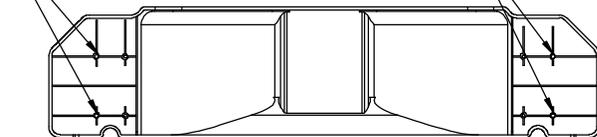
New Fender Mounting Instructions

Single Fender Assemble



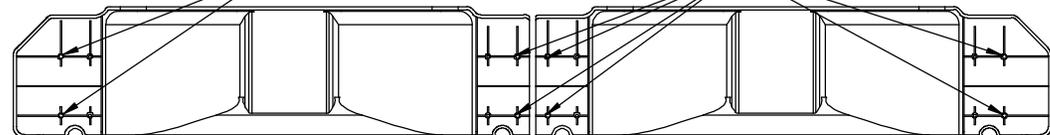
Step One:
Remove the fender and the current fender screws. (37" fenders Make a Note in what set of holes your current fender is in, fenders can be pulled out or pushed in)
Step Two:
Drill fender out per the view below. Fenders from Karavan will be pre drilled. Only Drill the outside holes.
Step Three:
Place fender into place and run the bolt from the top through the fender and fender bracket and nut on the bottom side and tighten to 32in/lbs.

Holes are drilled to $\phi .256$ (letter F Drill)
 $\phi .250$ Drill Can be used to Modify Fenders in the Field



Step One:
Remove the fender and the current fender screws. (37" fenders Make a Note in what set of holes your current fender is in, fenders can be pulled out or pushed in)
Step Two:
Drill fender out per the view below. Fenders from Karavan will be pre drilled. Only Drill the outside holes.
Step Three:
Place fender into place and run the bolt from the top through the fender and fender bracket and nut on the bottom side and tighten to 32in/lbs.

Holes are drilled to $\phi .256$ (letter F Drill)
 $\phi .250$ Drill Can be used to Modify Fenders in the Field



DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION
A	15342	JRN	09-19-11	DRAWING CREATED

ALL DIMENSIONS ARE IN INCHES
UNLESS OTHERWISE STATED
TOLERANCES EXCEPT AS NOTED
DECIMALS:
.X ± 0.100
.XX ± 0.060
.XXX ± 0.030
.XXXX ± 0.010
ANGLES:
 $\pm 1^\circ$
ALL FORMED ANGLES
EQUAL 90° UNLESS
NOTED OTHERWISE
() INDICATES REFERENCE

THE INFORMATION IN THE DRAWING IS THE SOLE
PROPERTY OF KARAVAN TRAILERS, INC. ANY
REPRODUCTION IN PART OR WHOLE WITHOUT
THE WRITTEN PERMISSION OF KARAVAN TRAILERS,
INC. IS PROHIBITED.
APPROVED BY:

DRAWN BY:
JOEL NEHRING
DATE:
9/19/2011
SHEET:
1 OF 1
SCALE:
N/A

KARAVAN TRAILERS	
TITLE:	FENDER MOUNTING
MAT'L:	SEE BOM
FINISH:	N/A
DWG. #:	320-02633-A