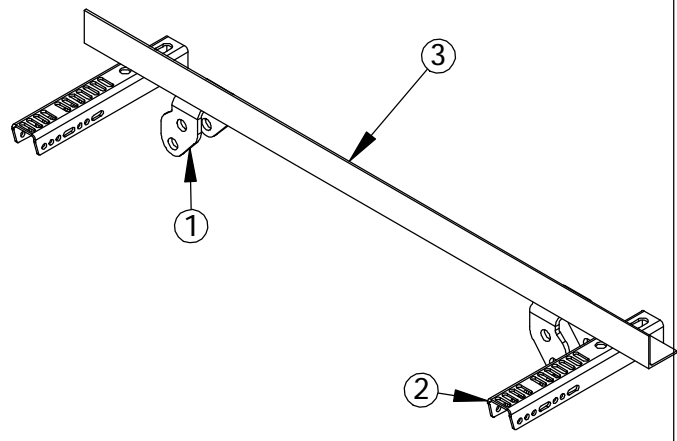
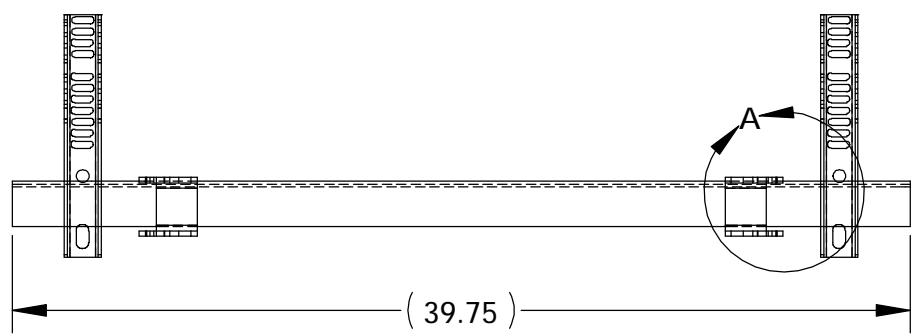
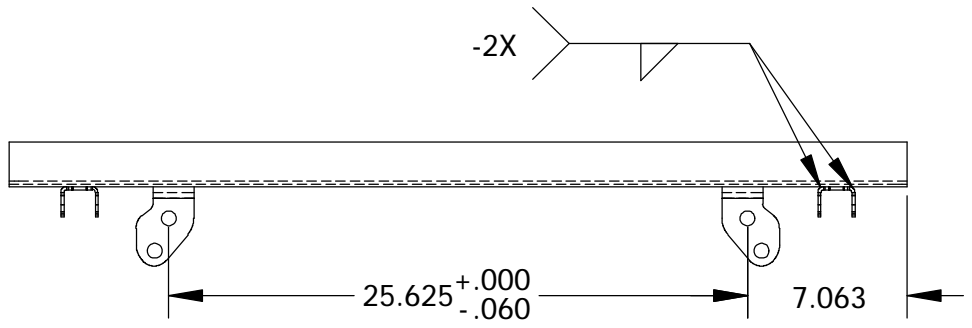
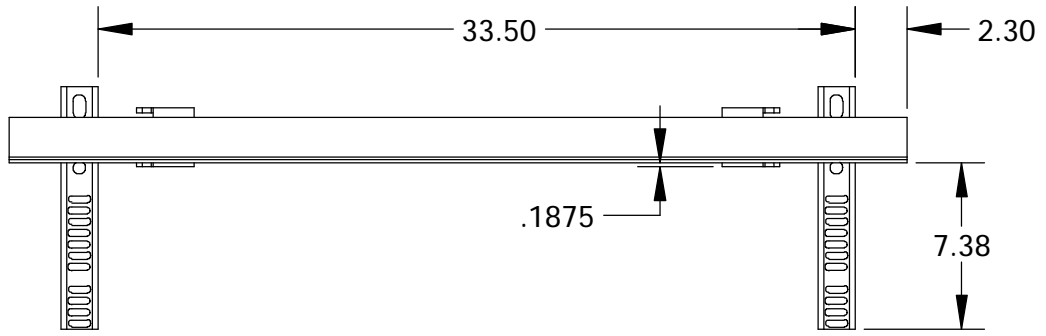
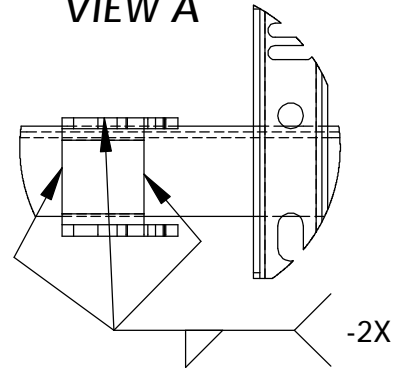


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	100-05651	SPRING HANGER	2
2	100-05869	FENDER BRACKET	2
3	221-00014	ANGLE	1



VIEW A



ALL DIMENSIONS ARE IN INCHES
UNLESS OTHERWISE STATED
TOLERANCES EXCEPT AS NOTED
DECIMALS:
.X ±0.100
.XX ±0.060
.XXX ±0.030
.XXXX ±0.010
ANGLES:
±1°
ALL FORMED ANGLES
EQUAL 90° UNLESS
NOTED OTHERWISE
() INDICATES REFERENCE

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APPROVED BY:
DRAWN BY:
JOEL NEHRING
DATE:
12-16-14
SHEET:
1 OF 1
SCALE:
N/A

KARAVAN
TITLE:
SPRING HANGER WELDMENT
(13" FENDER FOR 14" TIRE)
MAT'L:
SEE B.O.M.
FINISH:
-BL, -BT, -GL
DWG. #:
300-03353-A

DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION
A	15741	JRN	12-16-14	DRAWING CREATED

First Piece - In Process Inspection Sheet

Vendor _____

Description: **Spring Hanger Weldment**

Part # **300-03353**

Rev. **A**

QA Approval: K. Hopf

JOB# _____

Characteristic	Tol.	Method	Freq.	1st Piece	A/R	2	A/R	3	A/R	4	A/R	5	A/R	6	A/R	7	A/R	Inspected By:	
33.50	± .060	Tape	2X per shift																1 /
2.30	± .060	Tape	2X per shift																2 /
.1875	± .060	Tape	2X per shift																3 /
7.38	± .060	Tape	2X per shift																4 /
25.625	+ .000 - .060	Tape	2X per shift																5 /
7.063	± .060	Tape	2X per shift																6 /
Weld per print	NA	Visual	Every piece																7 /
Remove all visible weld spatter	NA	Visual	Every piece																