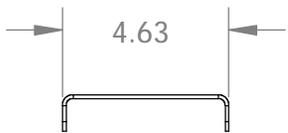


FORMED VIEWS



ALL DIMENSIONS ARE IN INCHES
UNLESS OTHERWISE STATED
TOLERANCES EXCEPT AS NOTED
DECIMALS:
.X ±0.100
.XX ±0.060
.XXX ±0.030
.XXXX ±0.010
ANGLES:
±1°
ALL FORMED ANGLES
EQUAL 90° UNLESS
NOTED OTHERWISE
() INDICATES REFERENCE

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THE WRITTEN PERMISSION OF KARAVAN TRAILERS,
INC. IS PROHIBITED.

APPROVED BY:

DRAWN BY:
JUSTIN D. SCHMIDT

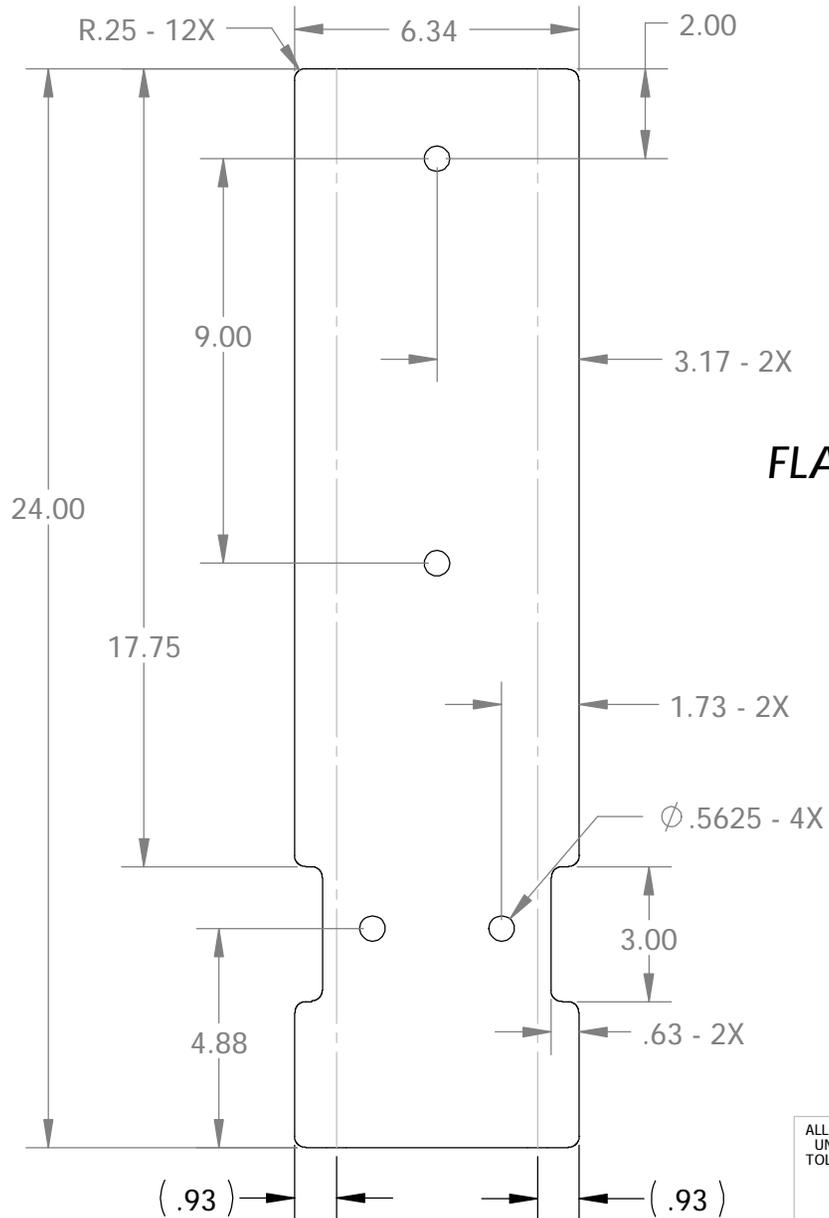
DATE:
03-31-05

SHEET:
1 OF 2

SCALE:
N/A

KARAVAN	
TRAILERS	
TITLE:	BUNK CHANNEL
MAT'L:	12 GA. H.R.P.O. SHEET
FINISH:	-ZN
DWG. #:	100-02468

DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION
A	12974	JDS	03-31-05	DWG CREATED



FLAT VIEW

ALL DIMENSIONS ARE IN INCHES
UNLESS OTHERWISE STATED
TOLERANCES EXCEPT AS NOTED
DECIMALS:
.X ±0.100
.XX ±0.060
.XXX ±0.030
.XXXX ±0.010
ANGLES:
±1°
ALL FORMED ANGLES
EQUAL 90° UNLESS
NOTED OTHERWISE
() INDICATES REFERENCE

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APPROVED BY:

DRAWN BY:
JUSTIN D. SCHMIDT
DATE:
03-31-05
SHEET:
2 OF 2
SCALE:
N/A

KARAVAN
TRAILERS
TITLE: BUNK CHANNEL
MAT'L: 12 GA. H.R.P.O. SHEET
FINISH: -ZN
DWG. #: 100-02468

DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION
A	12974	JDS	03-31-05	DWG CREATED

First Piece - In Process Inspection Sheet

Vendor _____

Description: **Bunk Channel**

Part # **100-02468**

Rev. **A**

QA Approval: S. Mudra

JOB# _____

Characteristic	Tol.	Method	Freq.	1st Piece	A/R	2	A/R	3	A/R	4	A/R	5	A/R	6	A/R	7	A/R	Inspected By/Date:
Sheet Laser																		1 /
12 Ga. H.R.P.O.	.097 .113	Mic	1st pc.															2 /
24.00	±.060	Tape	1st pc.															3 /
6.34	±.060	Caliper	1st pc.															4 /
17.75	±.060	Caliper	1st pc.															5 /
3.00	±.060	Caliper	1st pc.															6 /
.63 - 2X	±.060	Caliper	1st pc.															Last Piece /
Ø.5625 - 4X	±.010	Caliper	1st pc.															
4.88 - 2X	±.060	Caliper	1st pc.															
1.73 - 2X	±.060	Caliper	1st pc.															
3.17 - 2X	±.060	Caliper	1st pc.															
2.00	±.060	Caliper	1st pc.															
9.00	±.060	Caliper	1st pc.															
R .25 - 12X	±.030	Caliper	1st pc.															
Form																		
4.63	±.060	Caliper	1:50															
1.00 - 2X	±.060	Caliper	1:50															
90°	± 1°	Protractor	1:50															