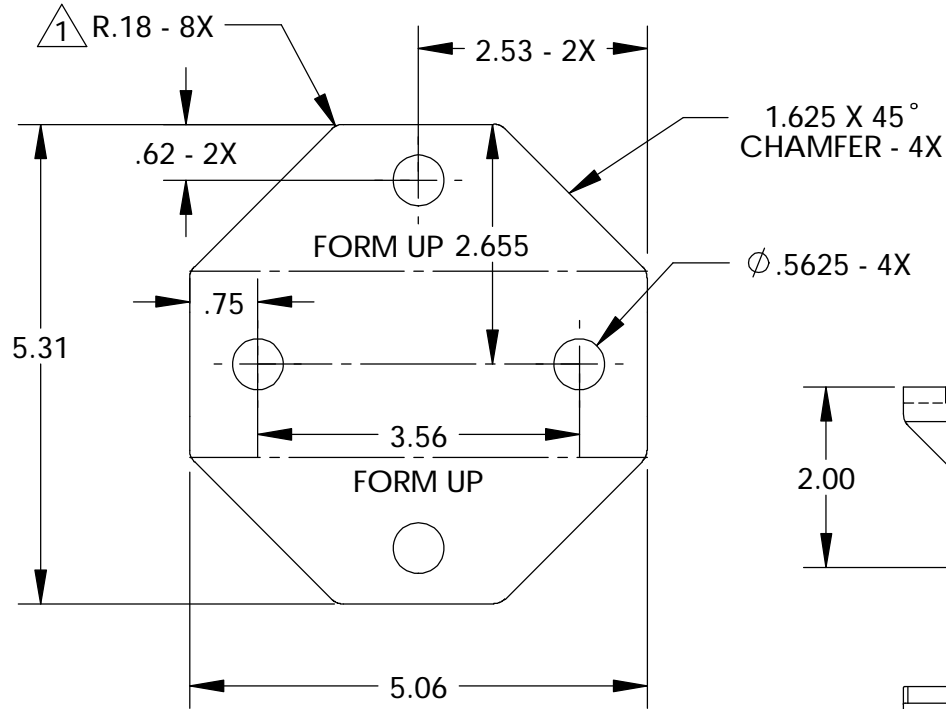
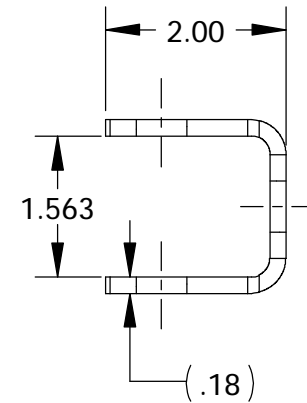
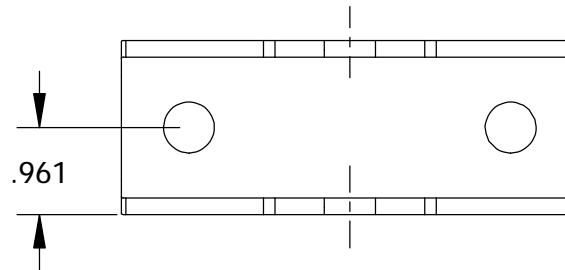
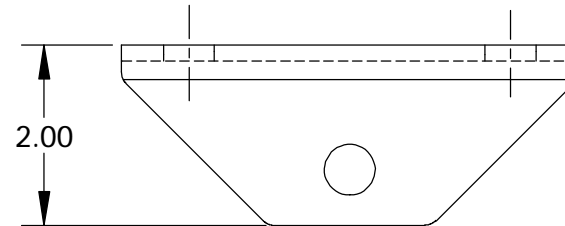
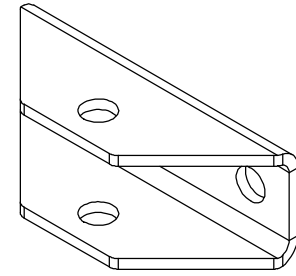


# FLAT VIEW



# FORMED VIEWS



### NOTES:

$\triangle 1$  RADIUS OR SQUARE CORNER ACCEPTABLE

ALL DIMENSIONS ARE IN INCHES  
 UNLESS OTHERWISE STATED  
 TOLERANCES EXCEPT AS NOTED  
 DECIMALS:  
 .X  $\pm 0.100$   
 .XX  $\pm 0.060$   
 .XXX  $\pm 0.030$   
 .XXXX  $\pm 0.010$

ANGLES:  
 $\pm 1^\circ$   
 ALL FORMED ANGLES  
 EQUAL  $90^\circ$  UNLESS  
 NOTED OTHERWISE

( ) INDICATES REFERENCE

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 INC. IS PROHIBITED.

APPROVED BY:  
 CRICHTER

DRAWN BY:  
 Amy L. Thomas

DATE:  
 12-03-99

SHEET:  
 1 OF 1

SCALE:  
 N/A

# KARAVAN

TITLE:  
 BUNK BRACKET  
 (2.00" PIVOT)

MAT'L:  
 7GA H.R.P.O. SHEET

FINISH:  
 -Z

DWG. #:  
 100-01297

DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION
B/1	14150	KDB	07-16-07	ADDED CORNER NOTE
B	12073	DWG	10-16-01	5.31 WAS 5.42, .961 WAS 1.023, AND 1.563 WAS 1.688

### First Piece - In Process Inspection Sheet

Vendor \_\_\_\_\_

Description: **Bunk Bracket**

Part # **100-01297**

Rev. **B/1**

QA Approval: Doug Dray

JOB# \_\_\_\_\_

Characteristic	Tol.	Method	Freq.	1st Piece	A/R	2	A/R	3	A/R	4	A/R	5	A/R	6	A/R	7	A/R	Inspected By/Date:	
<b>PUNCH</b>																			
7 GA.	.171-.187	Mic	1:100															1	/
H.R.P.O	NA	Visual	-															3	/
5.31	±.060	Caliper	1:100															4	/
5.06	±.060	Csliper	1:100															5	/
Ø.5625 - 4X	±.010	Caliper	1:100															6	/
2.53 - 2X	±.060	Csliper	1:100															7	/
.62 - 2X	±.060	Csliper	1:100																
.75	±.030	Csliper	1:100																
3.56	±.060	Csliper	1:100																
1.625 X 45° Chamfer - 4X	±1°	Protractor	1:100																
R.18 - 8X	±.030	Caliper	1:100																
<b>FORM</b>																			
90°	±1°	Protractor	1:100																
2.00	±.060	Caliper	1:100																
.961	±.030	Caliper	1:100																
1.563	±.030	Caliper	1:100																
Inspect parts for scratches, dents, gouges, etc.	NA	Visual	Every piece																