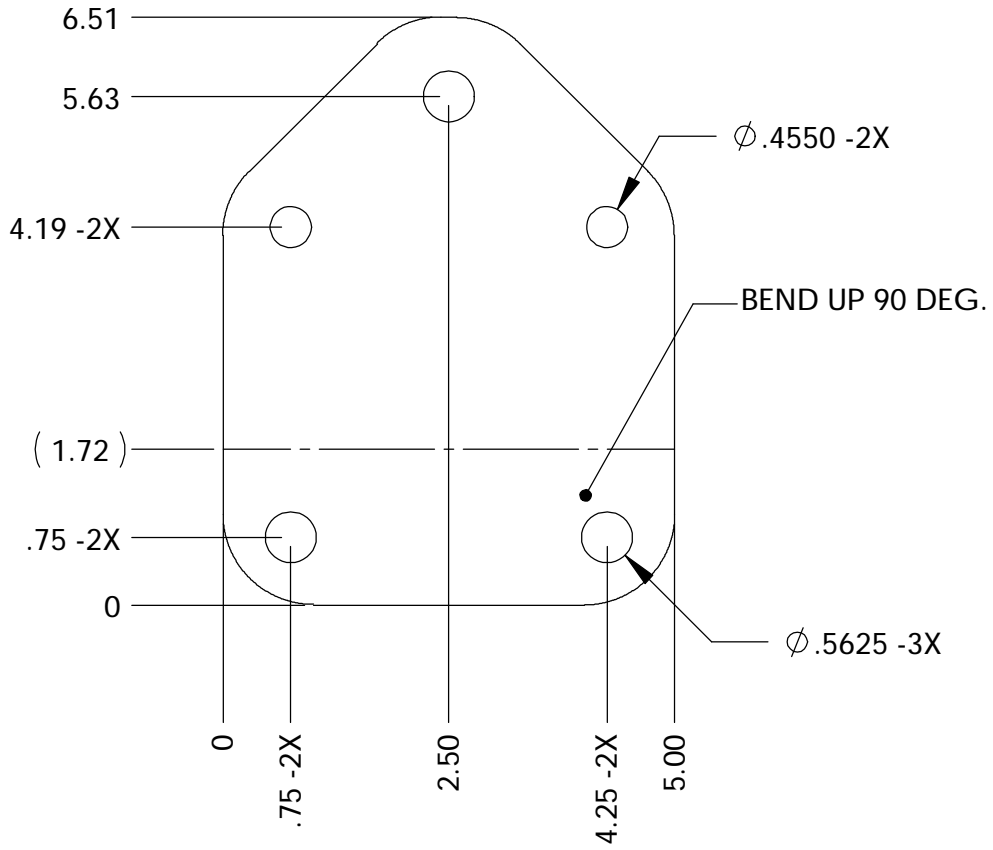
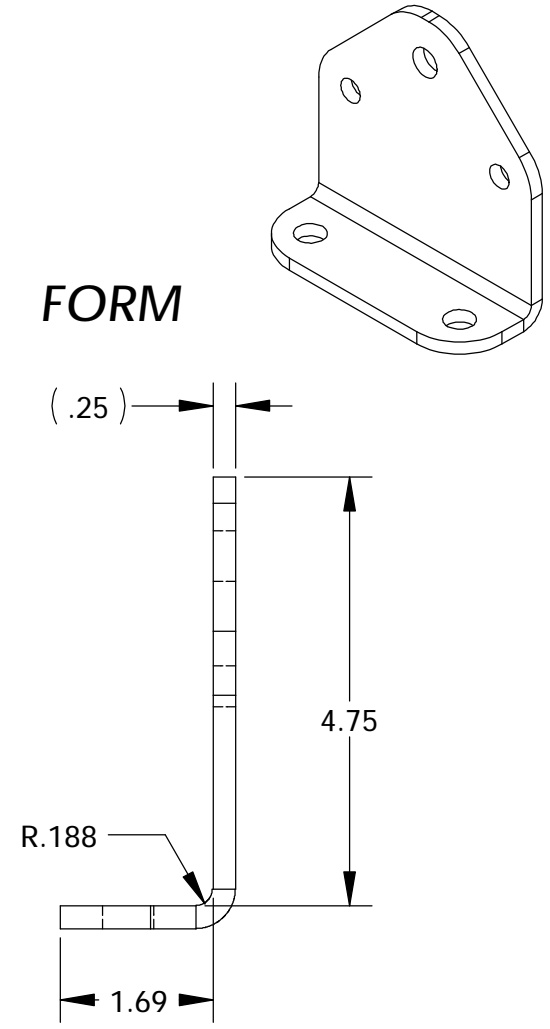


FLAT



FORM



ALL DIMENSIONS ARE IN INCHES
UNLESS OTHERWISE STATED
TOLERANCES EXCEPT AS NOTED
DECIMALS:
.X ±0.100
.XX ±0.060
.XXX ±0.030
.XXXX ±0.010

ANGLES:
±1°
ALL FORMED ANGLES
EQUAL 90° UNLESS
NOTED OTHERWISE

() INDICATES REFERENCE

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THE WRITTEN PERMISSION OF KARAVAN TRAILERS,
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APPROVED BY:

DRAWN BY:

DATE: 03-19-91

SHEET: 1 OF 1

SCALE: N/A

KARAVAN

TITLE: ROLLER BEAM
SUPPORT BRACKET

MAT'L: .25" H.R.P.O. FLAT

FINISH: -ZN

DWG. #: 100-00051-K

K	14437	MH	01-07-08	.25" H.R.P.O. SHEET WAS .25" X 4.50" H.R.P.O. FLAT
J	--	JEK	07-01-96	DRAWN 3D
DWG. REV.	ECR/NDR NUMBER	REVISED BY	DATE	DESCRIPTION

First Piece - In Process Inspection Sheet

Vendor _____

Description: **Roller Beam Bracket**

Part # **100-00051**

Rev. **K**

QA Approval: S. Mudra

JOB# _____

Characteristic	Tol.	Method	Freq.	1st Piece	A/R	2	A/R	3	A/R	4	A/R	5	A/R	6	A/R	7	A/R	Inspected By/Date:	
LASER																			
.25"	.242 - .258	Mic	1st Piece															1	/
H.R.P.O.	NA	Visual	1st Piece															2	/
6.51	± .060	Caliper	1st Piece															3	/
5.00	±.060	Caliper	1st Piece															4	/
Ø.4500 - 2X	±.010	Caliper	1st Piece															5	/
Ø.5625 - 3X	±.010	Caliper	1st Piece															6	/
FORM																			
4.75	± .060	Caliper	1:100															7	/
1.69	± .060	Caliper	1:100																
R.188	NA	Radius Gauge	1st Piece																
Inspect parts for scratches, dents, gouges, etc.	NA	Visual	Every piece																
No slugs left in lasered holes.	NA	Visual	Every piece																